PARTS LIST

TYPE 50 DCO SP - 1/SP

PART NO. 19650.001/.002

Dia No.	Qty. Req'd	Description	Part Number		Dia No.	Qty. Req'd	Description	Part Number
1	1	Jet Inspection Cover	32376.003		37	1	Pump Plunger	58602.003
2	9	Screw	64695.021		38	1	Pump Rod	10410.015
3	1	Jet Inspection Cover Gasket	41550.002		39	1	Throttle Spindle Lock Washer	55520.004
4a	1	Carburetor Cover (50 Dco/SP)	31734.193		40	1	Pump Rod Spring	47600.068
4b	1	Carburetor Cover (50 Dco 1/SP)	31734.194		41	2	Mixture Screw	64750.058
5	1	Rubber Top Cover Gasket	41715.011		42	2	Mixture Screw 'O' Ring	41565.015
6	1	Float Pin	52000.001		43	2	Vacuum Take-Off Cover	64590.008
7	1	Float	41030.034		44	2	Pump Jet Gasket	41535.021
8	2	Emulsion Tube Holder	52580.001		45	1	Stud	64955.007
9	2	Air Corrector Jet	77401.*		46	1	Exhaust Valve	79701.*
10	2	Emulsion Tube	61450.*		47	2	Pump Jet	76801.*
11	2	Idle Jet Holder	52585.006		48	2	Pump Jet Cover 'O' Ring	41565.009
12	2	Idle Jet	748xx.*		49	2	Pump Jet Cover	61015.008
13	2	Main Jet	73401.*		50	2	Pump Demand Valve Ball	58300.003
14	2	Auxiliary Venturi	68820.*		51	2	Pump Demand Valve Weight	52730.001
15	2	Main Venturi (Choke)	72136.*		52	2	Pump Demand Valve Cover	61015.006
16	4	Screw	64840.003		53	1	Needle Valve	79503.*
17	1	Throttle Spindle Nut	34710.003		54	1	Needle Valve Gasket	83102.100
18	1	Throttle Lever	45041.270		55	1	Fuel Union Gasket	41530.031
19	2	Air By-Pass Screw Cover	61030.008		56	1	Fuel Union	10354.001
21	5	Spring Washer	55525.010		57	2	Fuel Union Gasket	41530.024
22	5	Fixing Nut	34715.010		58	1	Fuel Union Bolt	12715.008
23	1	Stud	64955.104		59	1	Fuel Filter	37022.010
24	1	Bottom Cover Gasket	41640.001		60	1	Fuel Filter Cover	61002.010
25	1	Throttle Shaft	10020.422		61	1	Throttle Lever	45041.269
26	1	Bottom Bowl Cover	32374.008		62	4	Stud	64955.101
27	1	Inspection Cover Gasket	41640.065		63	2	Air Horn	52845.015
28	2	Inspection Cover Fixing Screw	64570.009		64	2	Air By-Pass Screw	64595.012
29	1	Plate	52130.003		65	2	Progression Hole Inspection Cover	61015.009
30	2	Throttle Plate	64005.135		66	1	Pump Lever	45082.016
31	4	Throttle Plate Fixing Screw	64520.027		67	1	Pump Lever Spring	47610.186
33	1	Throttle Stop Screw 'O' Ring	41565.002		68	2	Washer	41575.019
34	1	Throttle Stop Screw 'O' Ring Cap	58000.006		69	2	Sealed Bearing	32650.003
35	3	Mixture Screw Spring	47600.007		70	2	Washer	55510.128
36	1	Throttle Stop Screw	64625.015				*Calibrated Parts Require 3	
							Digits To Complete Part Number	
							See Calibrated Parts Section	
							For Sizes	